

# Fibralux<sup>®</sup> MR NAF

High quality moisture-repellent MDF board for use in humid conditions, also suitable for construction purposes with instantaneous or short-term load duration.

High-density MDF board with a hard, fine and smoothly sanded surface. The board is subject to minimal expansion and swelling in conditions of high humidity. Fibralux MR NAF is approved (n° N-18-177) by the by Air Resource Board (ARB) as a no-added formaldehyde based resin (NAF) MDF board (section 93120.3 of the ATCM 'Airborne Toxic Control Measure'). This implies that formaldehyde emission is less than 0,04 ppm (90% of tested material), with a maximum of 0.06 ppm for every single measurement.

# Applications

- Interior decoration
- Furniture production
- Skirtings & profiles

# Characteristics

MDF.HLS (EN 622-5)	$\bigcirc$	MDF.HLS (EN 622-5)
--------------------	------------	--------------------

H

- High density
- Structural applications
- le Moisture resistant

Non-added formaldehyde (NAF)





# Fibralux<sup>®</sup> MR NAF

#### **Applications**

Fibralux MR NAF is suitable for interior decoration, industrial processing, and furniture production. The board can be lacquered or finished with paper, foil, melamine, veneer or high pressure laminate. The board can be applied in service class 2 (restrictions in temperature and ambient humidity) and can be used in biological hazard classes 1 and 2 of EN 335-3. During and especially after installation the boards must, wherever possible, be optimally protected from any direct contact with water. They must be stacked flat, on a pallet or using a sufficient number of cross members. Boards should not be stored vertically, unless ground contact can be avoided. The board will expand/shrink under variable humidity conditions, albeit to a lesser extent than Fibralux, meaning that an expansion space must be provided for at all times. Use suitable sawing, milling and drilling tools. Fibralux MR NAF can be used for structural walls, with a restriction in the load duration class. In service class 2, corrosion resistant fittings must be used, e.g., galvanised steel. Nails or screws should be kept at least 8 mm away from the edge of the board.

Property	Test method	Unit	Ranges of nominal thickness (mm)				
			> 4 to 6	> 6 to 9	> 9 to 12	> 12 to 19	> 19 to 30
Swelling in thickness 24 h	EN 317	%	18	12	10	8	7
Internal bond	EN 319	N/mm <sup>2</sup>	0,70	0,80	0,80	0,75	0,75
Bending strength	EN 310	N/mm <sup>2</sup>	34	34	34	30	28
Modulus of elasticity in bending	EN 310	N/mm <sup>2</sup>	3000	3000	2800	2700	2600
Option 1							
Swelling in thickness after cyclic	EN 317	%	25	19	16	15	15
testing	EN 321						
	EN 319	N/mm²	0,35	0,30	0,25	0,20	0,15
Internal bond after cyclic testing	EN 321						
Option 2							
	EN 319	N/mm²	0,20	0,15	0,15	0,12	0,12
Internal bond after boil test	EN 1087-1						

# **Technical specifications**

# Available dimensions and thicknesses

Thickness: 6 to 30 mm. Maximum width 255 cm. Maximum length 630 cm. Standard thicknesses and dimensions are listed in our extensive stock program. Furthermore, UNILIN has high-capacity saws that support all sawing dimensions. In principle, all thicknesses and lengths/widths are available within the press capabilities. Contact our sales team or send an e-mail to info.panels@unilin.com for further details.

#### **Certificates**

UNILIN Division Panels is actively committed to sustainable forest management. Fibralux MR NAF is available on demand with PEFC and FSC labelling.





UNILIN, division panels **Solution** Ingelmunstersteenweg 229 - 8780 Oostrozebeke - Belgium info.panels@unilin.com / www.unilinpanels.com